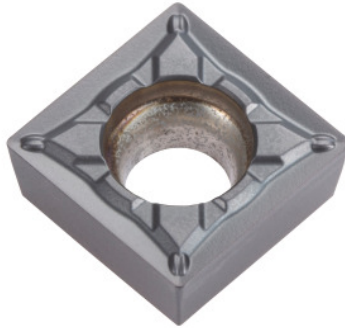


Garant

Indexable insert for turning SCMT 120404, for finish machining, Grade: HB7140-2

**Order data**

Order number	260748 HB7140-2
GTIN	4067263315841
Item class	21G

Technical description

Grade	HB7140-2
Cutting conditions	heavily interrupted
Corner radius	0.4 mm
ISO code indexable insert	SCMT 120404
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Main application	M
Chip breaker	VS
Feed f	0.1 - 0.3 mm/rev.
Coating	coated
Tool material	Carbide

Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	70 - 230 m/min
Type of product	Indexable insert for turning